



CEWELD FL 8111

TYPE	Fluoride basic agglomerated flux for stainless steel SAW welding.			
APPLICATIONS	Sub arc flux suitable for a wide range off applications in offshore and general steelwork, cladding valves, shafts, tanks, steel mill rollers etc.			
PROPERTIES	FL 8111 is a fluoride basic agglomerated flux for stainless steel SAW welding. Basicity: about 2,6 (according to Boniszewski) Current: DC or AC, in single or multi-wires. Grain size: 2-28			
CLASSIFICATION	EN ISO	14174: SA FB 2 65 AC H5		
SUITABLE FOR	Submerged arc welding with stainless steel wires, AISI 410, 410NiMo, 308L, 316L, 2209 duplex, 347, 309L, 309LMo, 308H, super duplex, zeron 100, SAF 2507			
APPROVALS				
WELDING POSITIONS	 PA  PB  PC			
TYPICAL CHEMICAL COMPOSITION IN WEIGHT (%)	CaO+MgO	SiO2	Al2O3	CaF2
	35	20	25	15
MECHANICAL PROPERTIES				
REDRYING	Not required			
GAS ACC. EN ISO 14175				



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FL 8111 0,2 - 2,8MM

Packaging	KG/unit	EanCode
Bag	25	8720663404121