



CEWELD AlSi 12 Tig

TYPE	Aluminium silicon alloy for welding cast aluminum parts, also suitable as brazing alloy with suitable flux.							
ANWENDUNGEN	Aluminium alloy for welding and brazing. This material is generally used for brazing aluminium sheets, for extrusions and castings. (After anodizing the weld will be of a different color)							
EIGENSCHAFTEN	CEWELD® AlSi12 Tig was originally developed as a brazing alloy to take advantage of its low melting point and narrow freezing range. In addition, it has a higher silicon content than AlSi5, which provides increased fluidity and reduced shrinkage. Hot cracking is significantly reduced when using AlSi12 as a filler alloy. The alloy may be used in applications at sustained elevated temperatures. Non-heat treatable. Thicker sections should be preheated (150°C) prior to welding.							
KLASSIFIKATION	AWS	A 5.10: ER4047A						
	EN ISO	18273: S Al 4047A (AlSi12(A))						
	W.Nr.	3.2885						
	F-nr	23						
GEEIGNET FÜR	G-AlSi10Mg, G-AlSi11 G-AlSi12 (Cu), G-AlSi7Mg, G-AlSi6Cu4 , G-AlSi9Mg, G-AlSi9Cu3, 4145, 3.2581, 3.2583, 3.2381, 3.2383, 3.2373, 3.2163, 3.2371, 3.2151, B 413.0, 361.0, 359.0, 356.0, 319.0, Cast aluminium							
ZULASSUNGEN	CE							
SCHWEISSPOSITIONEN								
TYPISCHE CHEMISCHE ANALYSE DES FÜLLMETALLS (%)	Si	Mn	Ti	Fe	Cu	Zn	Al	Mg
	12	0.08	0.05	0.15	0.01	0.01	Rem.	0.01
MECHANISCHE GÜTEWERTE	Heat Treatment		R _{P0,2} (MPa)	R _m (MPa)	A5 (%)	Hardness		
	As Welded		75	140	12	HRc		
RÜCKTROCKNUNG	Not required							
GAS ACC. EN ISO 14175	I1, I3							



CEWELD ALSi 12 Tig

ALSI 12 TIG 1,6 X 1000MM	Packaging	KG/unit	EanCode
	Tube	5	8720663407665
ALSI 12 TIG 2,0 X 1000MM	Packaging	KG/unit	EanCode
	Tube	5	8720663407658
ALSI 12 TIG 2,4 X 1000MM	Packaging	KG/unit	EanCode
	Tube	5	8720663407672
ALSI 12 TIG 3,2 X 1000MM	Packaging	KG/unit	EanCode
	Tube	5	8720663407689
ALSI 12 TIG 4,0 X 1000MM	Packaging	KG/unit	EanCode
	Tube	5	8720663407696
ALSI 12 TIG 5,0 X 1000MM	Packaging	KG/unit	EanCode
	Tube	5	8720663407702