



CEWELD CuSi3

TYPE	CuSi3, Copper-Silicon wire for Mig brazing / Tig welding							
ANWENDUNGEN	Welding thin plates and or galvanized plates in the car industry and also for cladding CuMn, CuSiMn and CuZn alloys. Suitable for cladding cast iron and un- and low alloyed steels. Examples: Automobile industry, art work, cladding on steel, cast iron and copper alloys etc.							
EIGENSCHAFTEN	• High quality alloyed copper wire for the Tig process (Mig brazing as well) • The weld metal is a Copper- Silicon bronze • Sound, pore free deposits on ferrous and non-ferrous base materials • Excellent corrosion resistance Best to be used with pulsed welding!							
KLASSIFIKATION	AWS	A 5.7: ERCuSi-A						
	EN ISO	24373: Cu 6560 / CuSi3Mn1						
	W.Nr.	2.1461						
	F-nr	32						
GEEIGNET FÜR	Welding thin steel plates and or galvanized plates in the car industry and also for cladding CuMn, CuSiMn and CuZn alloys. Suitable for cladding cast iron and un- and low alloyed steels. Sislicon Alloy: 2.0220 - CuZn 5, 2.0230 - CuZn 10, 2.0240 - CuZn 15, 2.1322 - CuMg 0,4, 2.1323 - CuMg 0,7							
ZULASSUNGEN								
SCHWEISSPOSITIONEN	 PA  PB  PC  PD  PE  PF  PG							
TYPISCHE CHEMISCHE ANALYSE DES FÜLLMETALLS (%)	Si	Mn	Fe	Cu	Zn	Pb	Sn	Al
	3.5	1	0.3	Rem.	0.8	0.01	0.5	0.005
MECHANISCHE GÜTEWERTE	Heat Treatment	RP0,2 (MPa)	Rm (MPa)	A5 (%)	Impact Energy (J) ISO-V			Hardness
	As Welded		350	40	RT			
					60			80 HB
RÜCKTROCKNUNG	Not required							
GAS ACC. EN ISO 14175	I1, I3							



CEWELD CuSi3

CUSI3 0,8MM

Packaging	KG/unit	EanCode
BS-300	15	8720663408204
D-200	5	8720663408235
D-200	5	8720663408211
D-300	15	8720663408228

CUSI3 1,0MM

Packaging	KG/unit	EanCode
BS-300	15	8720663408242
D-200	5	8720663408259
D-300	15	8720663408266
Drum	250	8720663408303

CUSI3 1,2MM

Packaging	KG/unit	EanCode
BS-300	15	8720663408273
D-200	5	8720663408280
Drum	250	8720663408297