



CEWELD DUR 21 Tig

TYPE	Cobalt-based alloy with high abrasion and corrosion resistance		
ANWENDUNGEN	Forging tools, hot cutting and trimming tools, valve seats etc.		
EIGENSCHAFTEN	DUR 21 Tig is a cobalt-based alloy rod with high abrasion and corrosion resistance.		
KLASSIFIKATION	AWS EN ISO F-nr	A 5.21: ERCoCr-E 14700: S Co1 71	
GEEIGNET FÜR	Stellite 21 alloy Forging tools, hot cutting and trimming tools, valve seats etc		

ZULASSUNGEN

SCHWEISSPOSITIONEN



TYPISCHE CHEMISCHE ANALYSE DES FÜLLMETALLS (%)

C	Si	Mn	Cr	Ni	Mo	Fe	W	Co
0.3	0.9	1	28	3	5.5	1.6	0.4	Rem.

MECHANISCHE GÜTEWERTE

Heat Treatment	R _{P0,2} (MPa)	R _m (MPa)	A5 (%)	Hardness
As Welded				30 HRc

RÜCKTROCKNUNG Not required

GAS ACC. EN ISO 14175 I1



CEWELD DUR 21 Tig

DUR 21 TIG 2,4 X 1000MM

Packaging	KG/unit	EanCode
Tube	5	8720663402424

DUR 21 TIG 3,2 X 1000MM

Packaging	KG/unit	EanCode
Tube	5	8720663402431

DUR 21 TIG 4,0 X 1000MM

Packaging	KG/unit	EanCode
Tube	5	8720663402448

DUR 21 TIG 5,0 X 1000MM

Packaging	KG/unit	EanCode
Tube	5	8720663402455